

■ Description

FUJI offers a new motor control system – DUO series for the international market, designed to IEC standards. The DUO series adds a new family of compact, high-performance combination starters to its IEC-compliant manual motor starters BM3 series, magnetic contactors SC series and thermal overload relays TK series to form a complete line-up of motor control products.

- Short-circuit protective coordination between protective devices and the equipment to be protected
- Conformance to IEC, UL, CSA and other international standards
- Safety and ecological consideration – safety features such as terminals with finger protection, use of recyclable materials, and resources-saving

Manual motor starters (MMS) BM3 series

New circuit breakers for motor use that provide optimal protection by integrating the functions of a molded case circuit breaker and thermal overload relay into a highly compact unit. *See page 02/2*

Contactors and thermal overload relays SC-M and SC-E series

SC-M series compact magnetic contactors for small capacity motor control for 400V AC, 2.2 to 4kW.

SC-E series magnetic contactors and thermal overload relays featuring terminals with finger protection for 400V AC, 4 to 75kW. *See page 02/32*

Manual motor starters (MMS)

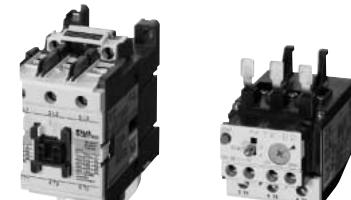


BM3 series

Contactors and thermal overload relays



SC-M series



SC-E series

Combination starters

The ability to configure combination starters for compact, reliable motor protection by combining a manual motor starter and a magnetic contactor.

See page 02/74

BM3RSB-010
+
SC-M02



BM3VHB-050
+
SC-E2S



DUO series Manual Motor Starters

General information

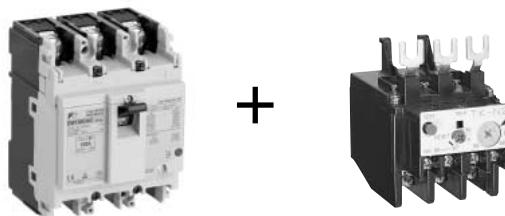
Manual motor starters BM3 series

■ Description

Conforming to international standards and combining compactness with high breaking performance, this versatile series features leading-edge motor protection. Molded case circuit breaker and thermal overload relay functions are integrated into a highly compact unit.

■ Features

- Eight types available in two different frame sizes-32AF for the 45mm width and 63AF for the 55mm width
- A wide motor capacity range up to 30kW (400/415V AC, 63A)
- High breaking capacity
Standard breaking capacity: 25, 50, 100kA 400V AC
High breaking capacity: 50, 100kA 400V AC
- Adjustable thermal-magnetic trip types
32AF: BM3RSB and BM3RHB
63AF: BM3VSB and BM3VHB
- Instantaneous trip types
32AF: BM3RSBK and BM3RHBK
63AF: BM3VSBK and BM3VHBK
- Common accessories to reduce inventory
- Short-circuit protective coordination
IEC 60947-4-1 Type1, 2
- Standards
IEC 60947-1, 60947-2, 60947-4-1, UL 508, CSA C22.2 No.14
- Ecological design
Recyclable thermoplastic resin used in plastic parts
Indication of materials used
Cadmium-free contacts
- Both rocker and rotary handle
- ON/OFF and trip state indication for all frames



Circuit breaker functions

- Short-circuit protection
- Overcurrent protection
- Line protection

Thermal overload relay functions

- Overload protection
- Phase-loss protection
- Rated current adjustment
- Ambient temperature compensation



Compactness:
57% reduction

Wiring work:
50% reduction

Manual motor starters
BM3 series



BM3RSB and BM3RSBK

Rated current: 0.16 to 32A
Rated insulation voltage: 690V
Operation handle: Rocker handle
Breaking capacity Icu at 400/415V:

- 100kA up to 10A
- 50kA up to 13A
- 25kA up to 32A



BM3RHB and BM3RHBK

Rated current: 0.16 to 32A
Rated insulation voltage: 690V
Operation handle: Rotary handle
Breaking capacity Icu at 400/415V:

- 100kA up to 13A
- 50kA up to 32A



BM3VSB and BM3VSBK

Rated current: 10 to 63A
Rated insulation voltage: 1000V
Operation handle: Rotary handle
Breaking capacity Icu at 400/415V:

- 100kA up to 10A
- 50kA up to 13A
- 25kA up to 63A



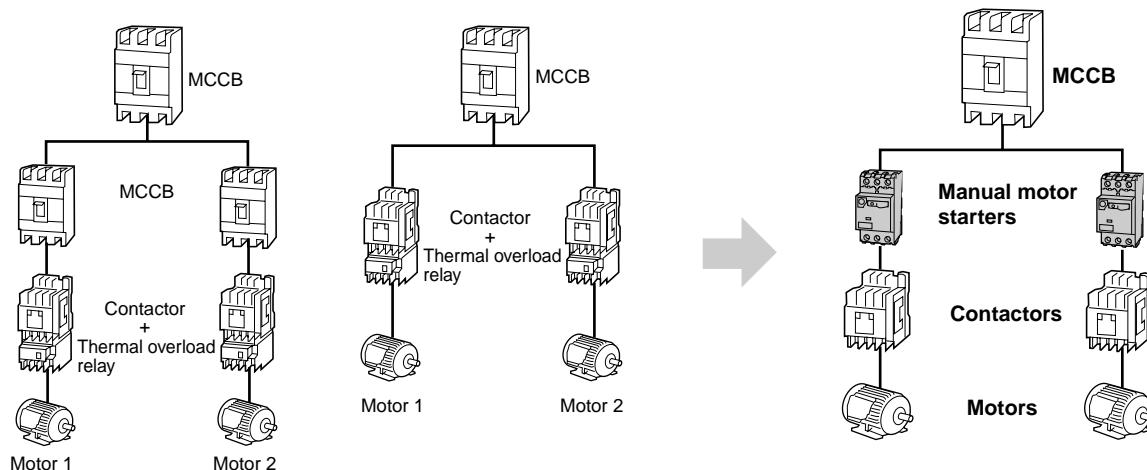
BM3VHB and BM3VHBK

Rated current: 10 to 63A
Rated insulation voltage: 1000V
Operation handle: Rotary handle
Breaking capacity Icu at 400/415V:

- 100kA up to 13A
- 50kA up to 63A

■ Manual motor starters for branch circuit protection

The MMS provides reliable protection for overloading and short-circuiting in motor branch circuits.



Typical problem in the conventional system

Short-circuit breaking protection

When numerous small and medium motor loads exist in a circuit requiring high breaking capacity, there is no high-breaking capacity circuit breaker with a small rated current for short-circuit protection.

Back-up breaking system

When a back-up MCCB is installed upstream to solve the problem described in "short-circuit breaking protection" above, an occurrence of short-circuit failure in a single load circuit also trips the upstream breaker and stops the other operating load circuits.

Overload protection

Motor protection breakers cannot be adjusted to match the rated current of the motor being protected.

Control panel size

Considerable space is required to install a back-up circuit breaker or a combination starter consisting of a circuit breaker and a thermal overload relay. As a result, the panel size has to be increased.



Solution by using MMS system

The MMS can be used in 100kA short-circuit current circuits for three-phase, 240V motors with rated capacity up to 15kW, and in 50kA short-circuit current circuits for three-phase, 415V motors with rated capacity up to 30kW.

Despite their compact size, the 32AF and 63AF MMS provide high-performance short-circuit current breaking. They eliminate the need for an upstream circuit breaker for back-up use.

Equipped with a wide-range current adjustment dial (with maximum/minimum ratio of 1.4 to 1.6), the MMS easily adjusts to match the rated current of the motor, for optimum protection.

The compact size of the MMS, including thermal overload relay functions, enables a smaller installation area with less wiring space, for a reduction in panel size.

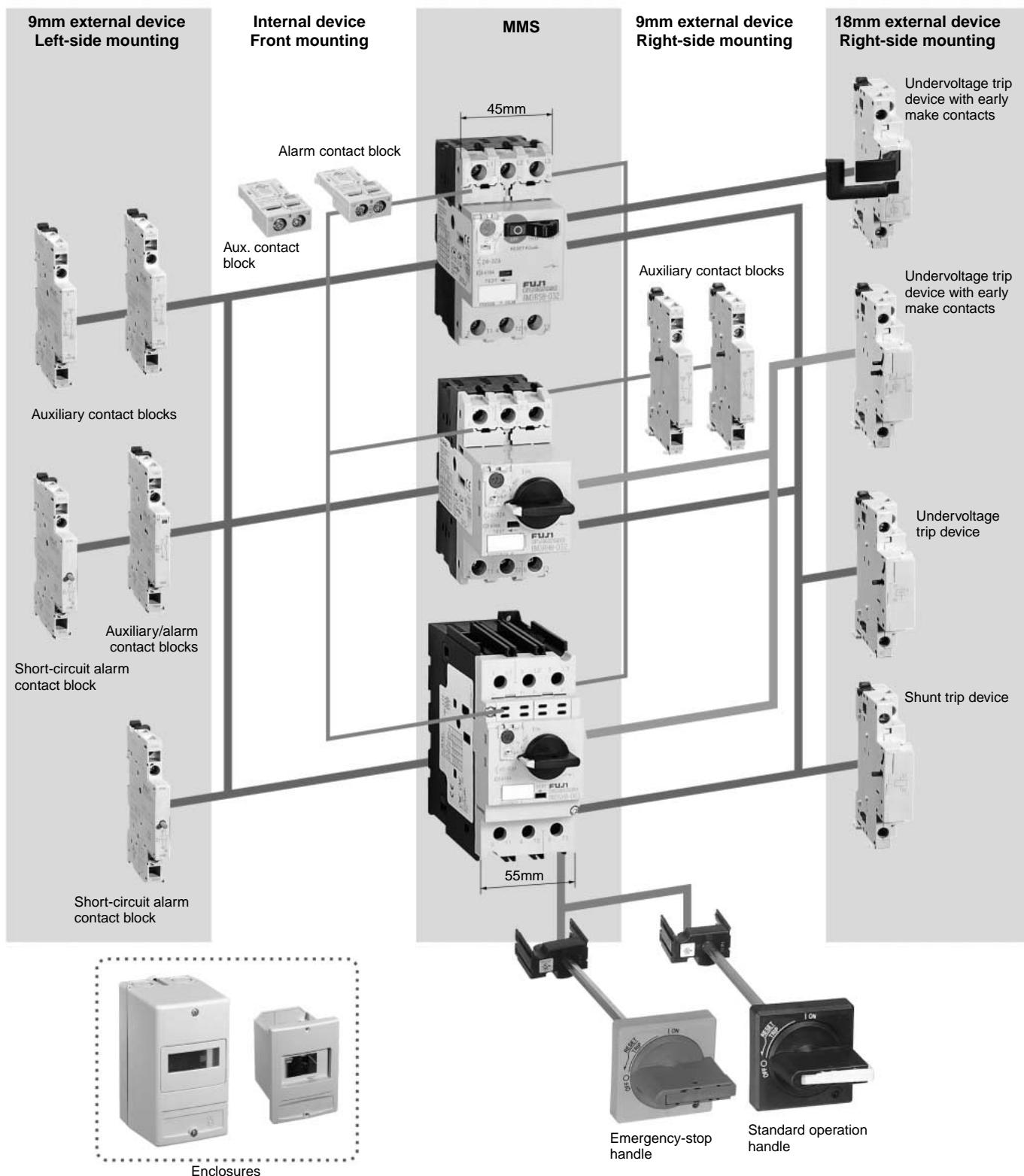
DUO series Manual Motor Starters

General information

■ Accessories

A wide variety of accessories enables a flexible response to changes in specifications.

Snap-on fittings speed up mounting.



■ 32AF types and ratings

Adjustable thermal-magnetic trip type Instantaneous trip type		Standard breaking capacity BM3RSB- □						High breaking capacity BM3RHB- □ BM3RHBK- □					
													
Number of poles	3						3						KK01-317
Handle type	Rocker						Rotary						AF01-42
Rated current In (A)	0.16 to 32												
Rated operational voltage Ue (V)	200 to 690												
Rated frequency (Hz)	50/60												
Rated insulation voltage Ui (V)	690												
Rated impulse withstand voltage Uimp (kV)	6												
Utilization category IEC 60947-2 Circuit breaker IEC 60947-4-1 Motor starter	Cat. A AC-3												
Trip class IEC 60947-4-1 *1	10												
Instantaneous trip characteristic	13 × In max.												
Power loss (total of 3-pole)	7W: In=0.16 to 25A 8.5W: In=32A												
Mechanical durability (operations)	100,000: In=0.16 to 25A 70,000: In=32A												
Electrical durability (operations)	100,000: In=0.16 to 25A 70,000: In=32A												
Max. operations per hour (motor start-up)	25												
Phase-loss protection	Provided												
Tripping state indication	Provided												
Test trip function	Provided												
Rated breaking capacity (kA)	Adjustable current range		240V	415V	460V	500V	690V	240V	415V	460V	500V	690V	600V
IEC 60947-2	Code Ie: Min.–Max. (A)		230V	400V	440V	600V	230V	400V	440V	600V	230V	400V	600V
Replace the □ mark in the type number by current range codes.		P16	0.1–0.16	100	100	100	100	100	100	100	100	100	100
		P25	0.16–0.25	100	100	100	100	100	100	100	100	100	100
		P40	0.25–0.4	100	100	100	100	100	100	100	100	100	100
		P63	0.4–0.63	100	100	100	100	100	100	100	100	100	100
		001	0.63–1	100	100	100	100	100	100	100	100	100	100
		1P6	1–1.6	100	100	100	100	100	100	100	100	100	100
		2P5	1.6–2.5	100	100	100	100	100	3	2	100	100	100
		004	2.5–4	100	100	100	100	100	3	2	100	100	100
		6P3	4–6.3	100	100	100	100	50	38	3	2	100	100
		010	6.3–10	100	100	100	100	15	11	10	8	3	2
		013	9–13	100	100	50	38	10	8	6	5	3	2
		016	11–16	100	100	25	19	10	8	6	5	3	2
		020	14–20	50	38	25	19	10	8	6	5	3	2
		025	19–25	50	38	25	19	10	8	6	5	3	2
		032	24–32	50	38	25	19	10	8	6	5	3	2
		040	28–40	—	—	—	—	—	—	—	—	—	—
		050	35–50	—	—	—	—	—	—	—	—	—	—
		063	45–63	—	—	—	—	—	—	—	—	—	—
Dimensions (mm)	W×H×D						45×90×66						45×90×79
Mass (g)	350						370						
Optional accessory	<input checked="" type="radio"/> Auxiliary contact block <input checked="" type="radio"/> Alarm contact block <input checked="" type="radio"/> Auxiliary and alarm contact block <input checked="" type="radio"/> Short-circuit alarm contact block <input checked="" type="radio"/> Shunt trip device <input checked="" type="radio"/> Undervoltage trip device <input checked="" type="radio"/> External operating handle						<input checked="" type="radio"/> <input checked="" type="radio"/> <input checked="" type="radio"/> <input checked="" type="radio"/> <input checked="" type="radio"/> <input checked="" type="radio"/> <input checked="" type="radio"/>						
Standard	IEC 60947-1, 60947-2, 60947-4-1, UL 508, CSA C22.2 No.14, TÜV												

Note: *1 Adjustable thermal-magnetic trip type only

*2 When the breaking duty is once "0" in JEM 1195, the breaking capacity is 50kA.

Available

— Not available

■ 32AF types and ratings, with ring terminal connection

Adjustable thermal-magnetic trip type Instantaneous trip type	Standard breaking capacity BM3RSR-□  KKD05-197	High breaking capacity BM3RHR-□ BM3RHRK-□  KKD05-198
Number of poles	3	3
Handle type	Rocker	Rotary
Rated current In (A)	0.16 to 32	
Rated operational voltage Ue (V)	200 to 690	
Rated frequency (Hz)	50/60	
Rated insulation voltage Ui (V)	690	
Rated impulse withstand voltage Uimp (kV)	6	
Utilization category IEC 60947-2 Circuit breaker IEC 60947-4-1 Motor starter	Cat. A AC-3	
Trip class IEC 60947-4-1 *1	10	
Instantaneous trip characteristic	13 × In max.	
Power loss (total of 3-pole)	7W: In=0.16 to 25A 8.5W: In=32A	
Mechanical durability (operations)	100,000: In=0.16 to 25A 70,000: In=32A	
Electrical durability (operations)	100,000: In=0.16 to 25A 70,000: In=32A	
Max. operations per hour (motor start-up)	25	
Phase-loss protection	Provided	
Tripping state indication	Provided	
Test trip function	Provided	
Rated breaking capacity (kA)	Adjustable current range Code Ie: Min.–Max. (A)	240V 230V 415V 400V 460V 440V 500V 600V 690V 240V 230V 415V 400V 460V 440V 500V 600V
IEC 60947-2 Replace the □ mark in the type number by current range codes.	P16 0.1–0.16	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	P25 0.16–0.25	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	P40 0.25–0.4	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	P63 0.4–0.63	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	001 0.63–1	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	1P6 1–1.6	100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100
	2P5 1.6–2.5	100 100 100 100 100 100 100 100 3 2 100 100 100 100 100 100 100 8 6
	004 2.5–4	100 100 100 100 100 100 100 100 3 2 100 100 100 100 100 100 100 100 8 6
	6P3 4–6.3	100 100 100 100 50 38 50 38 3 2 100 100 100 100 100 100 100 100 6 5
	010 6.3–10	100 100 100 100 15 11 10 8 3 2 100 100 100 100 50 38 50 38 6 5
	013 9–13	100 100 50 38 10 8 6 5 3 2 100 100 100 100 50 38 42 32 6 5
	016 11–16	100 100 25 19 10 8 6 5 3 2 100 100 50 38 35*2 27 10 8 4 3
	020 14–20	50 38 25 19 10 8 6 5 3 2 100 100 50 38 35*2 27 10 8 4 3
	025 19–25	50 38 25 19 10 8 6 5 3 2 100 100 50 38 35*2 27 10 8 4 3
	032 24–32	50 38 25 19 10 8 6 5 3 2 100 100 50 38 35*2 27 10 8 4 3
	040 28–40	— — — — — — — — — — — — — — — —
	050 35–50	— — — — — — — — — — — — — — — —
	063 45–63	— — — — — — — — — — — — — — — —
Dimensions (mm)	W×H×D	45×90×66
Mass (g)		350
	Auxiliary contact block	<input checked="" type="checkbox"/>
Optional accessory	Alarm contact block	<input type="checkbox"/>
	Auxiliary and alarm contact block	<input checked="" type="checkbox"/>
	Short-circuit alarm contact block	<input type="checkbox"/>
	Shunt trip device	<input type="checkbox"/>
	Undervoltage trip device	<input type="checkbox"/>
	External operating handle	<input checked="" type="checkbox"/>
Standard	IEC 60947-1, 60947-2, 60947-4-1, UL 508, CSA C22.2 No.14, TÜV	

Note: *1 Adjustable thermal-magnetic trip type only

*2 When the breaking duty is once "0" in JEM 1195, the breaking capacity is 50kA.

 Available

— Not available

DUO series Manual Motor Starters

Adjustable thermal-magnetic trip types

Adjustable thermal-magnetic trip types

■ Features

- A wide rated operational current range of up to 32A for the 45mm wide and 63A for the 55mm wide starters.
- ON/OFF and trip indications ensure instant status recognition.
- Suitable for 3-phase motors up to 30kW at 440V AC, AC-3.
- Accessories like auxiliary contact blocks, shunt trip devices, and undervoltage trip devices have been standardized for the 45mm and 55mm wide frame sizes of the BM3R and BM3V.
- Enclosures and external operating handles are available as optional accessories.



■ Standards

IEC 60947-1, 60947-2, 60947-4-1, UL 508,
CSA C22.2 No.14, TÜV, CCC

■ Types and ratings

• 32AF standard breaking capacity, rocker handle types

Max. motor capacity and full-load current 3-phase *1			Rated current *2 In (A)	Thermal current setting range le (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
200-240V AC (kW)	380-440V AC (kW)	(A)				240V AC	415V AC	440V AC	
—	—	0.02	0.1	0.16	0.1–0.16	2.1	100	100	100
0.03	0.24	0.06	0.21	0.25	0.16–0.25	3.3	100	100	100
0.06	0.37	0.1	0.34	0.4	0.25–0.4	5.2	100	100	100
0.06	0.37	0.12	0.41	0.63	0.4–0.63	8.2	100	100	100
0.1	0.68	0.2	0.65	1	0.63–1	13	100	100	100
0.2	1.3	0.4	1.15	1.6	1–1.6	20.8	100	100	100
0.4	2.3	0.75	1.8	2.5	1.6–2.5	32.5	100	100	100
0.75	3.6	1.5	3.1	4	2.5–4	52	100	100	100
1.5	6.1	2.2	4.6	6.3	4–6.3	81.9	100	100	50
2.2	9.2	3.7	7.5	10	6.3–10	130	100	100	15
2.2	9.2	5.5	11.5	13	9–13	169	100	50	10
3.7	15	7.5	14.5	16	11–16	208	100	25	10
3.7	15	7.5	14.5	20	14–20	260	50	25	10
5.5	22.5	11	21	25	19–25	325	50	25	10
7.5	29	15	27.5	32	24–32	416	50	25	10

• 32AF high breaking capacity, rotary handle types

Max. motor capacity and full-load current 3-phase *1			Rated current *2 In (A)	Thermal current setting range le (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
200-240V AC (kW)	380-440V AC (kW)	(A)				240V AC	415V AC	440V AC	
—	—	0.02	0.1	0.16	0.1–0.16	2.1	100	100	100
0.03	0.24	0.06	0.21	0.25	0.16–0.25	3.3	100	100	100
0.06	0.37	0.1	0.34	0.4	0.25–0.4	5.2	100	100	100
0.06	0.37	0.12	0.41	0.63	0.4–0.63	8.2	100	100	100
0.1	0.68	0.2	0.65	1	0.63–1	13	100	100	100
0.2	1.3	0.4	1.15	1.6	1–1.6	20.8	100	100	100
0.4	2.3	0.75	1.8	2.5	1.6–2.5	32.5	100	100	100
0.75	3.6	1.5	3.1	4	2.5–4	52	100	100	100
1.5	6.1	2.2	4.6	6.3	4–6.3	81.9	100	100	100
2.2	9.2	3.7	7.5	10	6.3–10	130	100	100	50
2.2	9.2	5.5	11.5	13	9–13	169	100	100	50
3.7	15	7.5	14.5	16	11–16	208	100	50	35
3.7	15	7.5	14.5	20	14–20	260	100	50	35
5.5	22.5	11	21	25	19–25	325	100	50	35
7.5	29	15	27.5	32	24–32	416	100	50	35

Notes: *1 Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

*2 Max. thermal current setting value

DUO series Manual Motor Starters

Adjustable thermal-magnetic trip types

02

• 63AF standard breaking capacity, rotary handle types

Max. motor capacity and full-load current 3-phase *1	Rated current *2 In (A)	Thermal current setting range Ie (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
				240V AC	415V AC	440V AC	
200-240V AC (kW)	380-440V AC (kW)						
2.2 (A)	9.2 (A)	3.7 (A)	7.5 (A)	10	6.3-10	130	100 100 15 BM3VSB-010
2.2 (A)	9.2 (A)	5.5 (A)	11.5 (A)	13	9-13	169	100 50 10 BM3VSB-013
3.7 (A)	15 (A)	7.5 (A)	14.5 (A)	16	11-16	208	100 25 10 BM3VSB-016
3.7 (A)	15 (A)	7.5 (A)	14.5 (A)	20	14-20	260	50 25 10 BM3VSB-020
5.5 (A)	22.5 (A)	11 (A)	21 (A)	25	19-25	325	50 25 10 BM3VSB-025
7.5 (A)	29 (A)	15 (A)	27.5 (A)	32	24-32	416	50 25 10 BM3VSB-032
7.5 (A)	29 (A)	18.5 (A)	34 (A)	40	28-40	520	50 25 10 BM3VSB-040
11 (A)	42 (A)	22 (A)	39 (A)	50	35-50	650	50 25 10 BM3VSB-050
15 (A)	55 (A)	30 (A)	54 (A)	63	45-63	819	50 25 10 BM3VSB-063

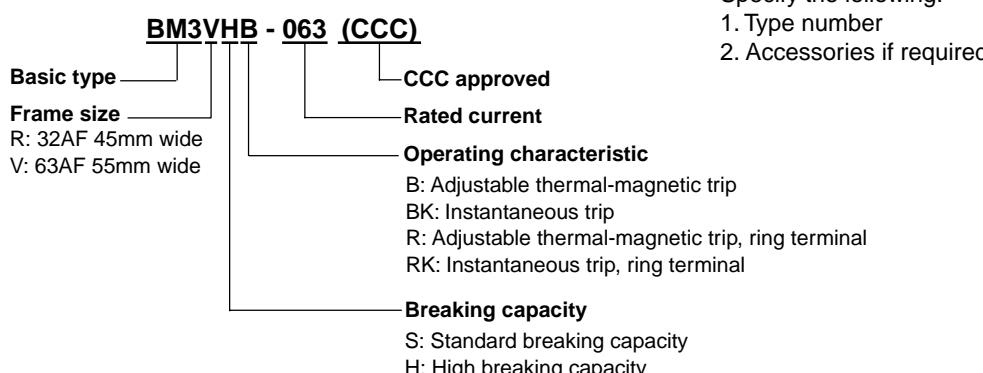
• 63AF high breaking capacity, rotary handle types

Max. motor capacity and full-load current 3-phase *1	Rated current *2 In (A)	Thermal current setting range Ie (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
				240V AC	415V AC	440V AC	
200-240V AC (kW)	380-440V AC (kW)						
2.2 (A)	9.2 (A)	3.7 (A)	7.5 (A)	10	6.3-10	130	100 100 50 BM3VHB-010
2.2 (A)	9.2 (A)	5.5 (A)	11.5 (A)	13	9-13	169	100 100 50 BM3VHB-013
3.7 (A)	15 (A)	7.5 (A)	14.5 (A)	16	11-16	208	100 50 50 BM3VHB-016
3.7 (A)	15 (A)	7.5 (A)	14.5 (A)	20	14-20	260	100 50 50 BM3VHB-020
5.5 (A)	22.5 (A)	11 (A)	21 (A)	25	19-25	325	100 50 35 BM3VHB-025
7.5 (A)	29 (A)	15 (A)	27.5 (A)	32	24-32	416	100 50 35 BM3VHB-032
7.5 (A)	29 (A)	18.5 (A)	34 (A)	40	28-40	520	100 50 35 BM3VHB-040
11 (A)	42 (A)	22 (A)	39 (A)	50	35-50	650	100 50 35 BM3VHB-050
15 (A)	55 (A)	30 (A)	54 (A)	63	45-63	819	100 50 35 BM3VHB-063

Notes: *1 Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

*2 Max. thermal current setting value

■ Type number nomenclature



■ Ordering information

Specify the following:

1. Type number
2. Accessories if required

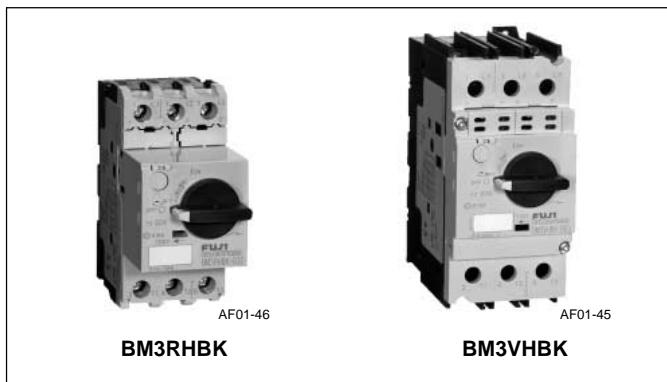
DUO series Manual Motor Starters

Instantaneous trip types

Instantaneous trip types

■ Features

- Instantaneous trip type for short-circuit or overcurrent protection of three-phase motors up to 63A (240V AC, 15kW, or 440V AC, 30kW).
- A motor overload protection function is not provided. Protecting the motor circuits is possible by using the starter together with a thermal overload relay that is matched to the thermal characteristics and startup time of the motor.
- Two modules, 45mm or 55mm wide, cover current ratings from 0.1 to 63A.
RHBK: 45mm wide, rated current of 0.1 to 32A
VHBK: 55mm wide, rated current of 6.3 to 63A
- Rotary handle
- Versatile accessories
Internal and external auxiliary contact blocks, alarm contact block
Short-circuit alarm contact block
Shunt trip device
Undervoltage trip device



■ Standards

IEC 60947-1, 60947-2, 60947-4-1, UL 508
CSA C22.2 No.14, TÜV, CCC

■ Types and ratings

• 32AF high breaking capacity, rotary handle type

Max. motor capacity and full-load current 3-phase *			Rated current In (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
200-240V AC (kW)	380-440V AC (kW)	(A)			240V AC	415V AC	440V AC	
—	—	0.02	0.1	0.16	2.1	100	100	100
0.03	0.24	0.06	0.21	0.25	3.3	100	100	100
0.06	0.37	0.1	0.34	0.4	5.2	100	100	100
0.06	0.37	0.12	0.41	0.63	8.2	100	100	100
0.1	0.68	0.2	0.65	1	13	100	100	100
0.2	1.3	0.4	1.15	1.6	20.8	100	100	100
0.4	2.3	0.75	1.8	2.5	32.5	100	100	100
0.75	3.6	1.5	3.1	4	52	100	100	100
1.5	6.1	2.2	4.6	6.3	81.9	100	100	100
2.2	9.2	3.7	7.5	10	130	100	100	50
2.2	9.2	5.5	11.5	13	169	100	100	50
3.7	15	7.5	14.5	16	208	100	50	35
3.7	15	7.5	14.5	20	260	100	50	35
5.5	22.5	11	21	25	325	100	50	35
7.5	29	15	27.5	32	416	100	50	35
7.5	29	18.5	34	40	520	100	50	35
11	42	22	39	50	650	100	50	35
15	55	30	54	63	819	100	50	35

Notes: * Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

- Select appropriate thermal overload relay for starter.

• 63AF high breaking capacity, rotary handle type

Max. motor capacity and full-load current 3-phase *			Rated current In (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
200-240V AC (kW)	380-440V AC (kW)	(A)			240V AC	415V AC	440V AC	
2.2	9.2	3.7	7.5	10	130	100	100	50
2.2	9.2	5.5	11.5	13	169	100	100	50
3.7	15	7.5	14.5	16	208	100	50	50
3.7	15	7.5	14.5	20	260	100	50	50
5.5	22.5	11	21	25	325	100	50	35
7.5	29	15	27.5	32	416	100	50	35
7.5	29	18.5	34	40	520	100	50	35
11	42	22	39	50	650	100	50	35
15	55	30	54	63	819	100	50	35

Notes: *¹ Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

- Select appropriate thermal overload relay for starter.

**Ring terminal connection types
Adjustable thermal-magnetic trip types**

■ Features

- Similar to FUJI MCCBs, the new type allows easy mounting and removal of the terminal cover, and up to two ring crimp terminals can be connected from the upper terminal part.
- Straight wiring connection is also possible in addition to ring terminal connection.
- The BM3RSR (0.16 to 32A rocker handle types) and BM3RHR (0.16 to 32A rotary handle types) are available.
- All optional accessories for standard manual motor starters can be mounted.
- The series conforms to IEC, UL and JIS standards, as do the standard manual motor starters.
- Crimp terminal insulation and a long terminal cover conforming to UL508 type E and F standards are available.
(Purchased separately.)



■ Types and ratings

• 32AF standard breaking capacity, rocker handle types

Max. motor capacity and full-load current 3-phase *1	Rated current *2 In (A)	Thermal current setting range Ie (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
				240V AC	415V AC	440V AC	
200-240V AC (kW)	380-440V AC (kW)						
—	—	0.02	0.1	0.16	0.16-0.16	2.1	100
0.03	0.24	0.06	0.21	0.25	0.16-0.25	3.3	100
0.06	0.37	0.1	0.34	0.4	0.25-0.4	5.2	100
0.06	0.37	0.12	0.41	0.63	0.4-0.63	8.2	100
0.1	0.68	0.2	0.65	1	0.63-1	13	100
0.2	1.3	0.4	1.15	1.6	1-1.6	20.8	100
0.4	2.3	0.75	1.8	2.5	1.6-2.5	32.5	100
0.75	3.6	1.5	3.1	4	2.5-4	52	100
1.5	6.1	2.2	4.6	6.3	4-6.3	81.9	100
2.2	9.2	3.7	7.5	10	6.3-10	130	100
2.2	9.2	5.5	11.5	13	9-13	169	100
3.7	15	7.5	14.5	16	11-16	208	100
3.7	15	7.5	15	20	14-20	260	50
5.5	22.5	11	21	25	19-25	325	50
7.5	29	15	27.5	32	24-32	416	50
						25	10

Notes: *1 Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

*2 Max. thermal current setting value

• 32AF high breaking capacity, rotary handle types

Max. motor capacity and full-load current 3-phase *1	Rated current *2 In (A)	Thermal current setting range Ie (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
				240V AC	415V AC	440V AC	
200-240V AC (kW)	380-440V AC (kW)						
—	—	0.02	0.1	0.16	0.16-0.16	2.1	100
0.03	0.24	0.06	0.21	0.25	0.16-0.25	3.3	100
0.06	0.37	0.1	0.34	0.4	0.25-0.4	5.2	100
0.06	0.37	0.12	0.41	0.63	0.4-0.63	8.2	100
0.1	0.68	0.2	0.65	1	0.63-1	13	100
0.2	1.3	0.4	1.15	1.6	1-1.6	20.8	100
0.4	2.3	0.75	1.8	2.5	1.6-2.5	32.5	100
0.75	3.6	1.5	3.1	4	2.5-4	52	100
1.5	6.1	2.2	4.6	6.3	4-6.3	81.9	100
2.2	9.2	3.7	7.5	10	6.3-10	130	100
2.2	9.2	5.5	11.5	13	9-13	169	100
3.7	15	7.5	14.5	16	11-16	208	50
3.7	15	7.5	14.5	20	14-20	260	35
5.5	22.5	11	21	25	19-25	325	50
7.5	29	15	27.5	32	24-32	416	35

Notes: *1 Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

*2 Max. thermal current setting value

DUO series Manual Motor Starters
Ring terminal connection types
Instantaneous trip types

• **32AF high breaking capacity, rotary handle type**

Max. motor capacity and full-load current 3-phase *1			Rated current *2 In (A)	Instantaneous trip current (A)	Rated breaking capacity Icu (kA)			Type
200-240V AC (kW)	380-440V AC (kW)	(A)			240V AC	415V AC	440V AC	
—	—	0.02	0.1	0.16	2.1	100	100	100
0.03	0.24	0.06	0.21	0.25	3.3	100	100	100
0.06	0.37	0.1	0.34	0.4	5.2	100	100	100
0.06	0.37	0.12	0.41	0.63	8.2	100	100	100
0.1	0.68	0.2	0.65	1	13	100	100	100
0.2	1.3	0.4	1.15	1.6	20.8	100	100	100
0.4	2.3	0.75	1.8	2.5	32.5	100	100	100
0.75	3.6	1.5	3.1	4	52	100	100	100
1.5	6.1	2.2	4.6	6.3	81.9	100	100	100
2.2	9.2	3.7	7.5	10	130	100	100	50
2.2	9.2	5.5	11.5	13	169	100	100	50
3.7	15	7.5	14.5	16	208	100	50	35
3.7	15	7.5	14.5	20	260	100	50	35
5.5	22.5	11	21	25	325	100	50	35
7.5	29	15	27.5	32	416	100	50	35

Notes: *1 Motor full-load currents are based on FUJI's standard type totally-enclosed induction motors.

*2 Max. thermal current setting value

■ **Wirings**

	Wire size (mm ²)	Ring crimp terminal max. width (mm)	Terminal screw	Tightening torque (N·m)
Line side	1 to 8	11 (R1.25-4 to R8-4)	M4	2
Load side	1 to 8	11 (R1.25-4 to R8-4)	M4	2

■ UL listed

FUJI MMS is certified for Group Installation according to UL508.

When it is used with a specific current rated BCP (Branch Circuit Protective Device) such as MCCB and Fuse, two or more motors can be connected to one branch circuit as in NEC 430.53.

The followings are some of the major rules for this application.

1. The Conductor size to the motor shall be the same as the branch circuit.

2. The Conductor size to the motor shall not be less than 1/3 of the branch circuit and the length from the BCP to the MMS must not be more than 7.5m (25 feet).
3. The MMS must be "Suitable for tap conductor Protection" and the Conductor size between the BCP and MMS shall not be less than 1/10 of the BCP and the length from the BCP to the MMS must not be more than 3m (10 feet).
4. The rating of the Fuse or MCCB must be smaller than the following table.

BM3RSB, BM3RSR

Adjustable current range le (A)	3-pole motor capacity in horsepower (HP)				Group installation			
	AC				240V AC	480V AC	600V AC	Max. Fuse / MCCB
	200–208V	220–240V	440–480V	550–600V				
0.1–0.16	—	—	—	—	100	50	10	500
0.16–0.25	—	—	—	—	100	50	10	500
0.25–0.4	—	—	—	—	100	50	10	500
0.4–0.63	—	—	—	—	100	50	10	500
0.63–1	—	—	1/2	1/2	100	50	10	500
1–1.6	1/4	1/3	3/4	3/4	100	50	10	500
1.6–2.5	1/2	1/2	1	1–1/2	100	50	10	500
2.5–4	3/4	3/4	2	3	100	50	10	500
4–6.3	1	1–1/2	3	5	100	50	10	500
6.3–10	2	3	5	7–1/2	100	22	10	500
9–13	3	3	7–1/2	10	100	22	10	500
11–16	3	5	10	10	100	22	10	500
14–20	5	5	10	15	50	22	10	500
19–25	7–1/2	7–1/2	15	20	50	22	10	500
24–32	10	10	20	30	50	22	10	500

BM3RHB, BM3RHR

Adjustable current range le (A)	3-pole motor capacity in horsepower (HP)				Group installation			
	AC				240V AC	480V AC	600V AC	Max. Fuse / MCCB
	200–208V	220–240V	440–480V	550–600V				
0.1–0.16	—	—	—	—	100	50	10	500
0.16–0.25	—	—	—	—	100	50	10	500
0.25–0.4	—	—	—	—	100	50	10	500
0.4–0.63	—	—	—	—	100	50	10	500
0.63–1	—	—	1/2	1/2	100	50	10	500
1–1.6	1/4	1/3	3/4	3/4	100	50	10	500
1.6–2.5	1/2	1/2	1	1–1/2	100	50	10	500
2.5–4	3/4	3/4	2	3	100	50	10	500
4–6.3	1	1–1/2	3	5	100	50	10	500
6.3–10	2	3	5	7–1/2	100	50	10	500
9–13	3	3	7–1/2	10	100	50	10	500
11–16	3	5	10	10	100	50	10	500
14–20	5	5	10	15	100	50	10	500
19–25	7–1/2	7–1/2	15	20	100	50	10	500
24–32	10	10	20	30	100	50	10	500

BM3VSB, BM3VHB

Adjustable current range le (A)	3-pole motor capacity in horsepower (HP)				Group installation			
	AC				240V AC	480V AC *	600V AC	Max. Fuse / MCCB
	200–208V	220–240V	440–480V	550–600V				
6.3–10	2	3	5	7–1/2	100	50 (22)	10	600
9–13	3	3	7–1/2	10	100	50 (22)	10	600
11–16	3	5	10	10	100	50 (22)	10	600
14–20	5	5	10	15	100	50 (22)	10	600
19–25	7–1/2	7–1/2	15	20	100	50 (22)	10	600
24–32	10	10	20	30	100	50 (22)	10	600
28–40	10	10	30	30	100	50 (22)	10	600
35–50	15	15	30	40	100	50 (22)	10	600
45–63	20	20	40	60	100	50 (22)	10	600

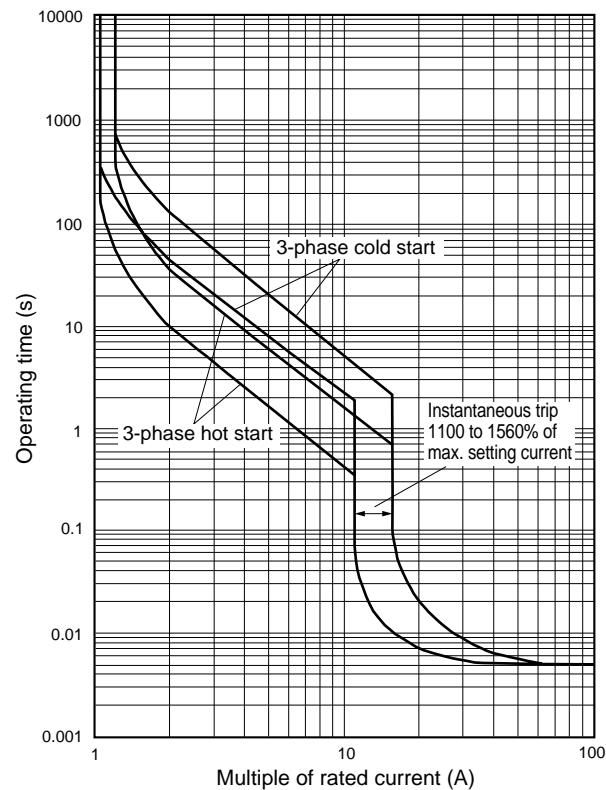
* Value in () is for BM3VSB.

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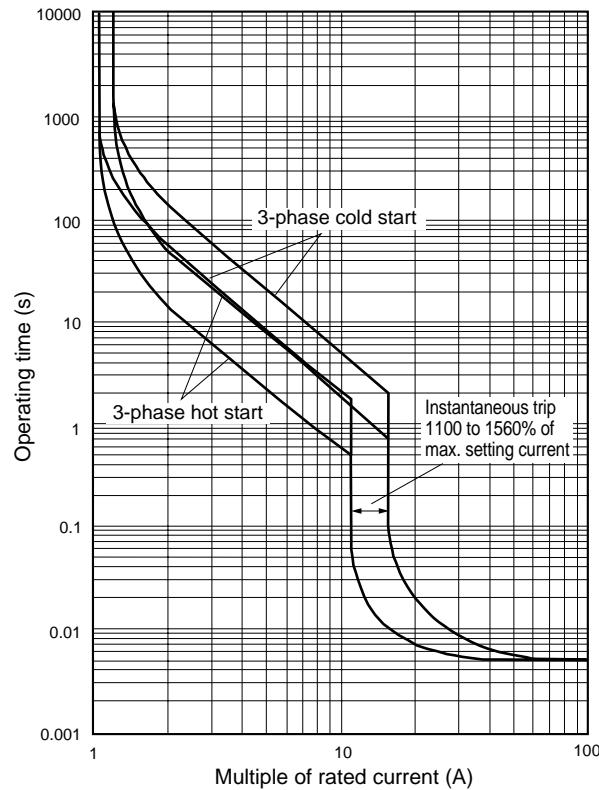
Characteristics curves

■ Characteristics curves

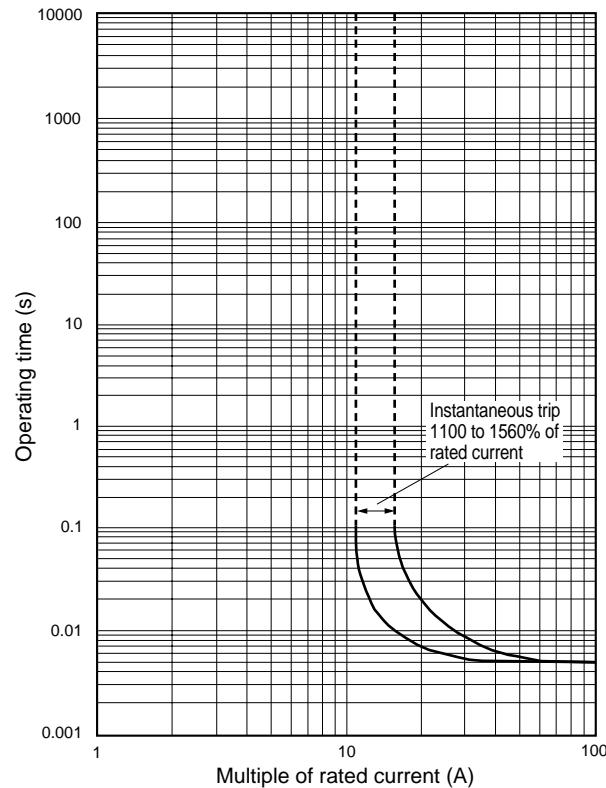
• BM3RSB, RHB, RSR, RHR



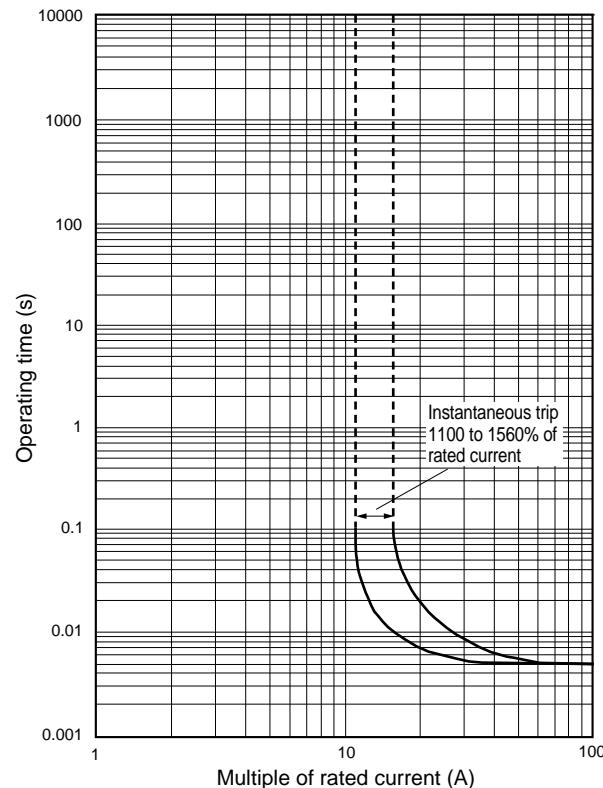
• BM3VSB, VHB



• BM3RHBK, RHRK



• BM3VHKB

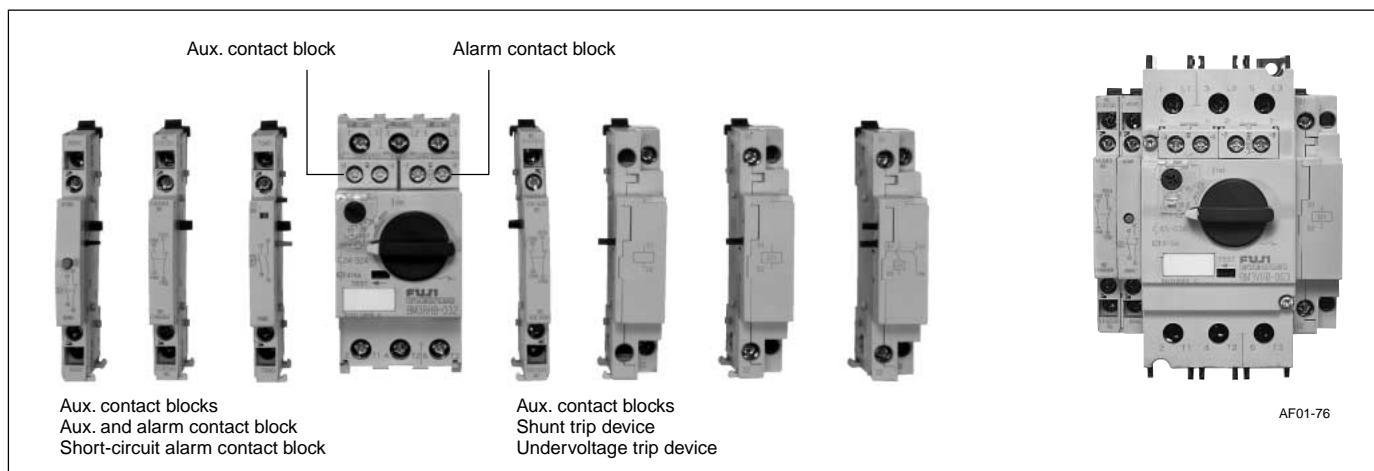


Optional accessories**■ Features**

- Auxiliary contact blocks, alarm contact blocks, and shunt/undervoltage trip devices can be used with BM3R (45mm wide) and BM3V (55mm wide) frames.
- Accessories are easily mounted.
- Internally mountable auxiliary contact blocks and alarm contact blocks can be frontally mounted.
- Externally mountable auxiliary contact blocks can be

mounted on either the right or left side.

- Shunt trip and undervoltage trip devices are available in a wide operating coil voltage range.
- Standard and emergency external handles are available.
- IP20 terminal cover prevents accidental finger touch to electrically charged parts.

**■ Types and ratings****• Auxiliary contact blocks/W**

Description	Starter type	Mounting	Contact arrangement	Type	Mass (g)
AF01-60L	BM3R BM3V	Front	1NO 1NC	BZ0WIA BZ0WIB	9
		Left side	2NO 1NO+1NC 2NC	BZ0WUAAL BZ0WUABL BZ0WUBBL	45
		Right side	2NO 1NO+1NC 2NC	BZ0WUAAR BZ0WUABR BZ0WUBBR	45

• Alarm contact blocks/K

Description	Starter type	Mounting	Contact arrangement	Type	Mass (g)
AF01-60R	BM3R BM3V	Front (Right side only)	1NO 1NC	BZ0KIA BZ0KIB	9

DUO series Manual Motor Starters

Optional accessories

• Auxiliary and alarm contact blocks/WK

Description	Starter type	Mounting	Contact arrangement	Type	Mass (g)
 AF01-57	BM3R BM3V	Left	1NO (Aux.)+ 1NO (Alarm) 1NC (Aux.)+ 1NO (Alarm) 1NO (Aux.)+ 1NC (Alarm) 1NC (Aux.)+ 1NC (Alarm)	BZ0WKUAA BZ0WKUBA BZ0WKUAB BZ0WKUBB	45

- This contact block combines auxiliary contact and alarm contact that operates in the event of an overload, phase-loss, or short-circuit. Alarm contact is not linked to the ON/OFF operation of the MMS.
- An alarm is displayed in the contact block's indicator when the alarm contact operates.

Note: Operation can be checked with the test trip function.

• Short-circuit alarm contact blocks/KI

Description	Starter type	Mounting	Contact arrangement	Type	Mass (g)
 AF01-56	BM3R BM3V	Left	1NO+1NC	BZ0TKUAB	45

- The contacts operate only when the MMS has tripped due to a short-circuit.
- When these contacts operate, the blue reset button extends out, and a trip indication is displayed.
- The power to the MMS can be ready to be turned on after pressing the reset button.

Note: Operation can not be checked with the test trip function.
Be sure to press the reset button before mounting to the MMS.

• Shunt trip devices/F

Description	Starter type	Mounting	Coil voltage	Type	Mass (g)
 AF01-55	BM3R BM3V	Right	24V 50/60Hz 48V 60Hz 48V 50Hz/60V 60Hz 100V 50Hz/100–110V 60Hz 110–127V 50Hz/120V 60Hz 200V 50Hz/200–220V 60Hz 220–230V 50Hz/240–260V 60Hz 240V 50Hz/277V 60Hz 380–400V 50Hz/400–440V 60Hz 415–440V 50Hz/460–480V 60Hz 500V 50Hz/600V 60Hz 24–60V DC * 110–240V DC *	BZ0FAZU BZ0FBZU BZ0FCZU BZ0F1ZU BZ0FDZU BZ0FEZU BZ0FFZU BZ0FGZU BZ0FHZU BZ0F4ZU BZ0FJZU BZ0FKZUD BZ0FLZUD	115

Note: * The time rating of coil is 5s.

• Undervoltage trip devices/R

Description	Starter type	Mounting	Coil voltage	Type	Mass (g)
 AF01-54	BM3R BM3V	Right	24V 50Hz 24V 60Hz 48V 50Hz 48V 60Hz 100V 50Hz/100–110V 60Hz 110–127V 50Hz/120V 60Hz 200V 50Hz/200–220V 60Hz 220–230V 50Hz/240–260V 60Hz 240V 50Hz/277V 60Hz 380–400V 50Hz/400–440V 60Hz 415–440V 50Hz/460–480V 60Hz 500V 50Hz/600V 60Hz	BZ0RAZ1U BZ0RAZ2U BZ0RBZ1U BZ0RBZU BZ0R1ZU BZ0RDZU BZ0REZU BZ0RFZU BZ0RGZU BZ0RHZU BZ0R4ZU BZ0RJZU	115

• Undervoltage trip device with early make contacts/Re

Description	Starter type	Mounting	Coil voltage	Type	Mass (g)
 <p>This device automatically trips the MMS when the control circuit voltage drops below the specified value. The control circuit voltage can be turned completely off by turning off the MMS.</p> <p>Notes:</p> <ul style="list-style-type: none"> • This device cannot be used together with a shunt trip device. • When the MMS has been tripped with the undervoltage trip device, press the reset button before turning on the power. <p>AF01-52</p>	BM3RS	Right	24V 50Hz 24V 60Hz 48V 50Hz 48V 60Hz 100V 50Hz/100–110V 60Hz 110–127V 50Hz/120V 60Hz 200V 50Hz/200–220V 60Hz 220–230V 50Hz/240–260V 60Hz 240V 50Hz/277V 60Hz 380–400V 50Hz/400–440V 60Hz 415–440V 50Hz/460–480V 60Hz 500V 50Hz/600V 60Hz	BZ0RAZ1LKV BZ0RAZ2LKV BZ0RBZ1LKV BZ0RBZLKU BZ0R1ZLKV BZ0RDZLKV BZ0REZLKV BZ0RFZLKV BZ0RGZLKV BZ0RHZLKV BZ0R4ZLKV BZ0RJZLKV	115
 <p>AF01-53</p>	BM3RH BM3V	Right	24V 50Hz 24V 60Hz 48V 50Hz 48V 60Hz 100V 50Hz/100–110V 60Hz 110–127V 50Hz/120V 60Hz 200V 50Hz/200–220V 60Hz 220–230V 50Hz/240–260V 60Hz 240V 50Hz/277V 60Hz 380–400V 50Hz/400–440V 60Hz 415–440V 50Hz/460–480V 60Hz 500V 50Hz/600V 60Hz	BZ0RAZ1LTU BZ0RAZ2LTU BZ0RBZ1LTU BZ0RBZLTU BZ0R1ZLTU BZ0RDZLTU BZ0REZLTU BZ0RFZLTU BZ0RGZLTU BZ0RHZLTU BZ0R4ZLTU BZ0RJZLTU	115

Note: Refer to page 02/24 for details on how this device operates with the MMS, and on its external connection.

• External operating handles

Description	Starter type	Handle type	Type	Mass (g)
 <p>KK02-305</p> <ul style="list-style-type: none"> • Used to operate an MMS installed inside a panel, from the outside of the panel. • Equipped with an interlock mechanism that prevents someone from mistakenly opening the panel door when the MMS is in the ON state. • The shaft can be cut to match the distance between the MMS and the panel door. • Door interlock function • Can be locked OFF with up to three padlocks. • Release screw allows the door to be opened with the handle in the ON position. • IP54 protection degree 	BM3RH	Standard (black)	BZ0VBBL	160
		Emergency (red handle on yellow plate)	BZ0VYRL	160
 <p>KK02-306</p>	BM3V	Standard (black)	BZ0VBBM	160
		Emergency (red handle on yellow plate)	BZ0VYRM	160

• Others

Description	Starter type	Type	Mass (g)
Push-in lug	BM3R	BZ0SET (10 pcs)	2.0 par piese
Terminal cover for IP20	BM3V	BZ0TCV (6 pcs)	0.6 par piese
Open space cover	BM3R BM3V	BZ0CFG (10 pcs)	1.4 par piese

DUO series Manual Motor Starters

Optional accessories

• Others

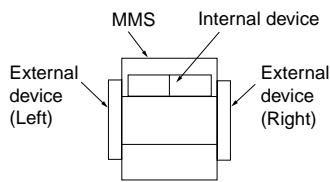
Description		Starter type	Type	Mass (g)
Power supply side terminal cover		• When mounted on the power supply side and combined with the optional BZ0TKUAB short-circuit alarm contact block, the configuration conforms to UL508 type E and F standards.	BM3RSB BM3RHB	BZ0TCRE 30 per piece
Long terminal cover	 KK04-059	• Prevents exposure between crimp terminals and finger contact • Mountable to both power supply and load sides • Straight wiring connection is also possible in addition to ring terminal connection. • When mounted on the power supply side and combined with the optional BZ0TKUAB short-circuit alarm contact block, the configuration conforms to UL508 type E and F standards. • Minimum quantity: 2 pieces (1 set)	BM3RSR BM3RHR	BZ0RTCRE 11 per piece

■ Ratings of accessories

Accessory type	Auxiliary contact block/front BZ0WI	Auxiliary contact block/side BZ0WU	Alarm contact block BZ0KI	Aux. and alarm contact block BZ0WKU	Short-circuit alarm contact block BZ0TKUAB
Standard	IEC 60947-5-1, UL 508				
Rated operational current (A)	48V AC AC-15 125V AC 230V AC 400V AC 500V AC 690V AC	5 3 1.5 — — —	6 4 4 2.2 1.5 0.6	5 3 1.5 — — —	6 4 4 2.2 1.5 0.6
	48V DC DC-13 110V DC 220V DC	1.38 0.55 0.27	5 1.3 0.5	1.38 0.55 0.27	5 1.3 0.5
Contact rating code UL 508	B300 Q300	A600 P300	B300 Q300	A600 P300	A600 P300
Min. voltage and current	17V 5mA				

Accessory type	Shunt trip device BZ0F	Undervoltage device BZ0R
Standard	IEC 60947-1, UL 508	
Rated insulation voltage (V AC)	IEC 60947 UL 508	690 600
Operation performance capability (operations)	5000	
Operating time (ms)	20	
Power consumption	Inrush (VA/W) Shealed (VA/W)	21/12 8/1.2
Voltage range	Tripping voltage (V) Closing voltage (V)	0.7 to 1.1Ue —
Time rating of coil (s)	AC: Continuous DC: 5	
	AC: Continuous DC: —	

■ Available accessory configuration



Internal devices

Auxiliary contact block (W) Alarm contact block (K)

External devices

Auxiliary contact (W2)

Auxiliary and alarm contact block (WK)

Shunt trip device (F)

Undervoltage trip device (R) or undervoltage trip device with early make contacts (Re)

Short-circuit alarm contact block (KI)

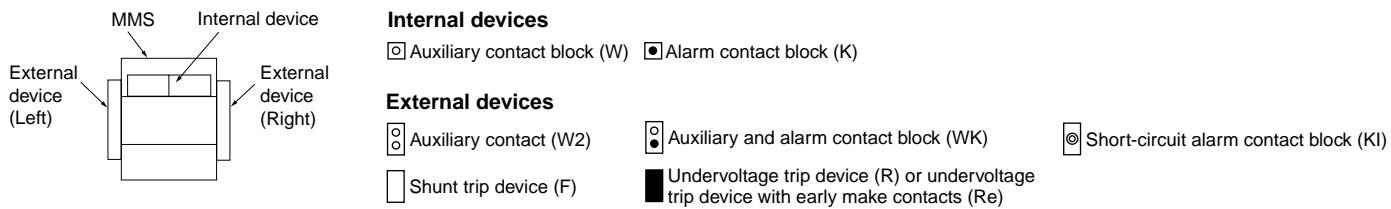
Adj. thermal-magnetic trip type MMS		BM3RSB, BM3RHB, BM3RSR, BM3RHR						BM3VSB, BM3VHB					
Instantaneous trip type MMS		BM3RHBK, BM3RHRK						BM3VHBK					
Internal accessory		W	W	W	K	W+W	W+K	W	W	W	K	W+W	W+K
External accessory	W2 (Left)												
	W2 (Right)												
	WK (Left)												
	KI (Left)												
	F (Right)												
	R (Re) (Right)												
	W2 (Left)+F												
	W2 (Left)+R (Re)												
	WK+F												
	WK+R (Re)												
	KI+F												
	KI+R (Re)												
W2 (Left)+W2 (Left)													
	W2 (Left)+W2 (Right)												

Note: Do not use an alarm contact block/K together with an undervoltage trip device with early make contacts/Re for the BM3RSB frame. If used together, the alarm contact block will not operate correctly when the MMS is automatically tripped due to undervoltage.

DUO series Manual Motor Starters

Optional accessories

■ Available accessory configuration (continued)

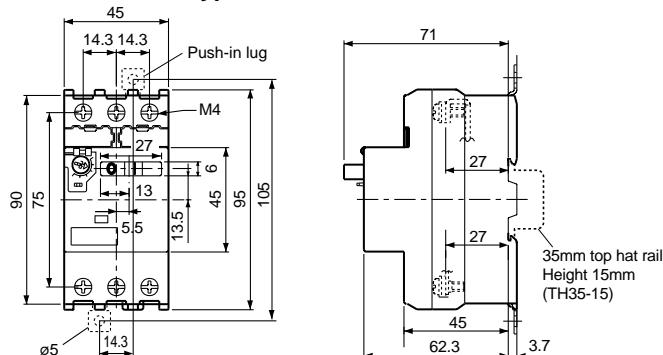


Adj. thermal-magnetic trip type MMS		BM3RSB, BM3RHB, BM3RSR, BM3RSHR						BM3VSB, BM3VHB					
Instantaneous trip type MMS		BM3RHBK, BM3RHRK						BM3VHBK					
Internal accessory													
External accessory	W2 (Right)+W2 (Right)												
	W2 (Left)+WK												
	W2 (Right)+WK												
	W2 (Left)+KI												
	W2 (Right)+KI												
	KI+WK												
	W2 (Left)+W2 (Left)+F												
	W2 (Left)+W2 (Left)+R (Re)												
	W2 (Left)+WK+F												
	W2 (Left)+WK+R (Re)												
	W2 (Left)+KI+F												
	W2 (Left)+KI+R (Re)												
	KI+WK+F												
	KI+WK+R (Re)												

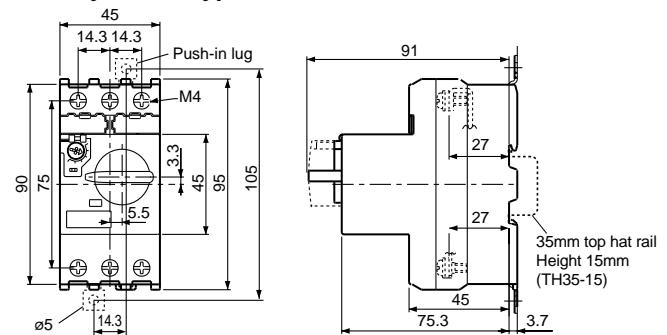
Note: Do not use an alarm contact block/K together with an undervoltage trip device with early make contacts/Re for the BM3RSB frame. If used together, the alarm contact block will not operate correctly when the MMS is automatically tripped due to undervoltage.

■ Dimensions, mm

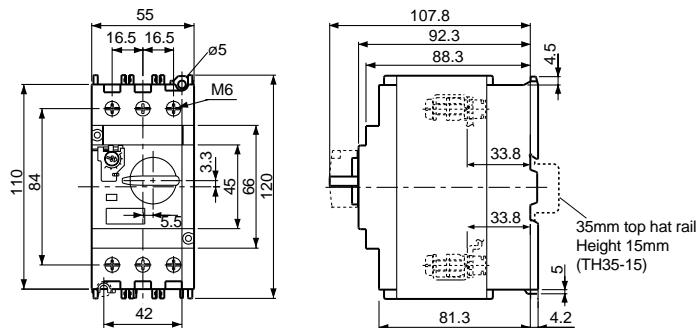
• Rocker handle types BM3RSB, BM3RSR



• Rotary handle types BM3RHB, BM3RHR

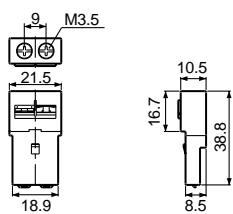


• Rotary handle types BM3VSB, BM3VHB

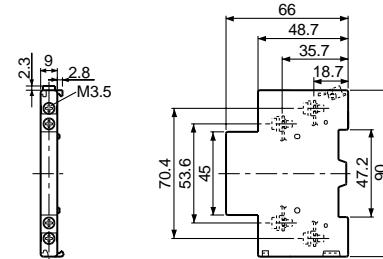


Accessories

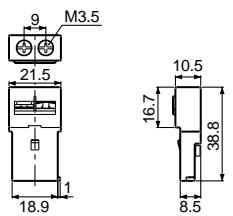
• Auxiliary contact blocks, front mounting
BZ0WI



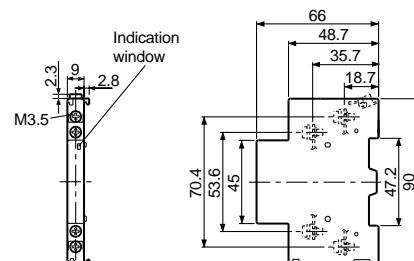
• Auxiliary contact blocks, side mounting
BZ0WU



• Alarm contact blocks, front mounting
BZ0KI



• Auxiliary and alarm contact blocks
BZ0WKU



DUO series Manual Motor Starters

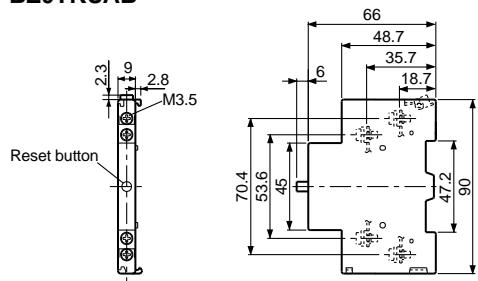
Dimensions

■ Dimensions, mm

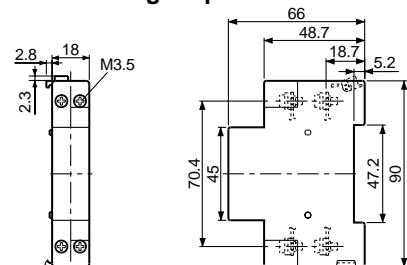
Accessories

- Short-circuit alarm contact block

BZ0TKUAB

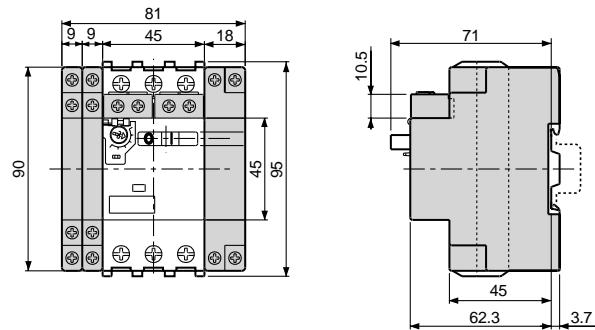


- Shunt trip devices BZ0F
Undervoltage trip devices BZ0R

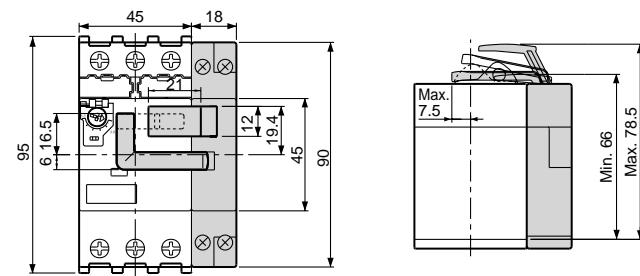


MMS with accessories

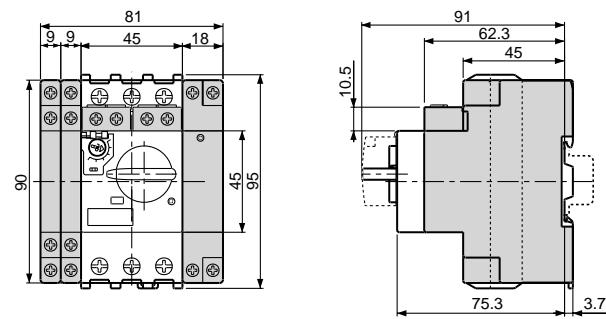
- BM3RSB + BZ0
- BM3RSR + BZ0



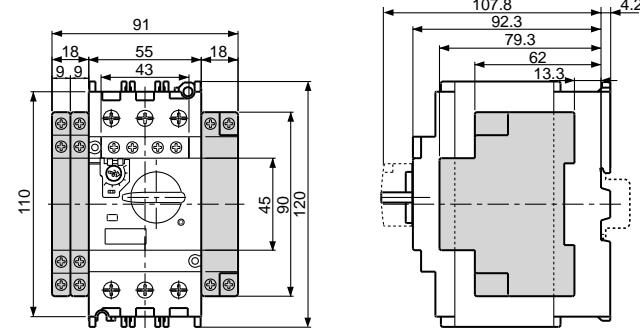
- BM3RSB + BZ0R□LKU (Undervoltage trip device)
- BM3RSR + BZ0R□LKU



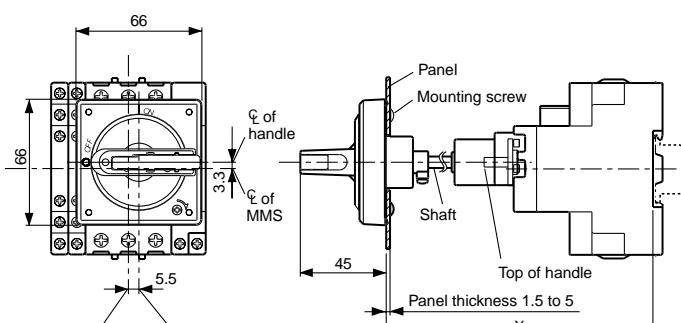
- BM3RHB + BZ0
- BM3RHR + BZ0



- BM3V□B + BZ0

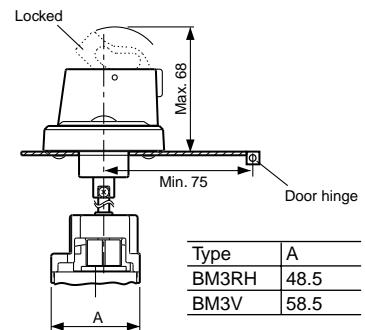
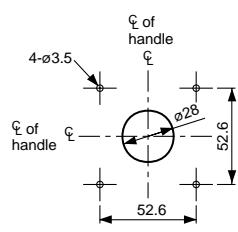


External operation handle BZ0



Type	X min.	X max.
BZ0VBBL, BZ0VYRL	139±2	289±2
BZ0VBBM, BZ0VYRM	156±2	306±2

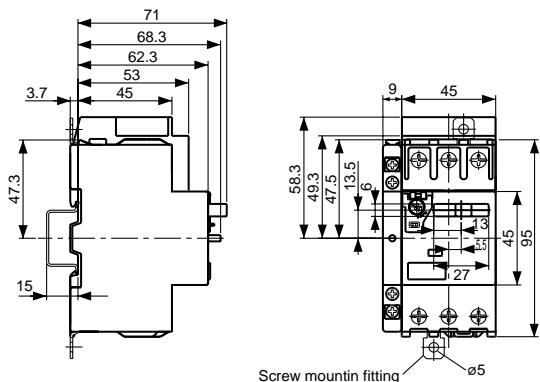
Panel drilling



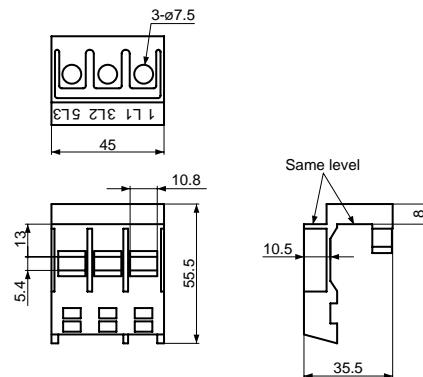
■ Dimensions, mm

• UL508 Type E

MMS + Terminal cover + short-circuit alarm contact block

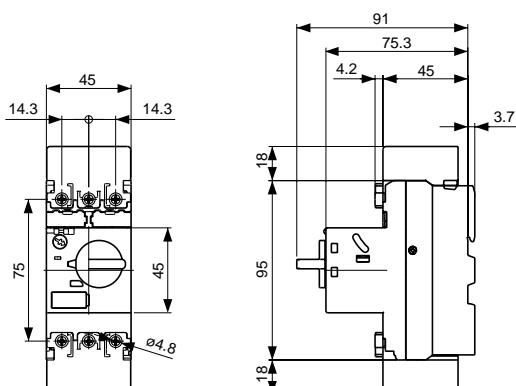


Terminal cover

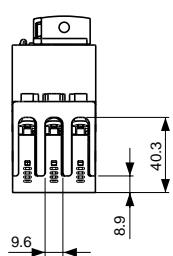
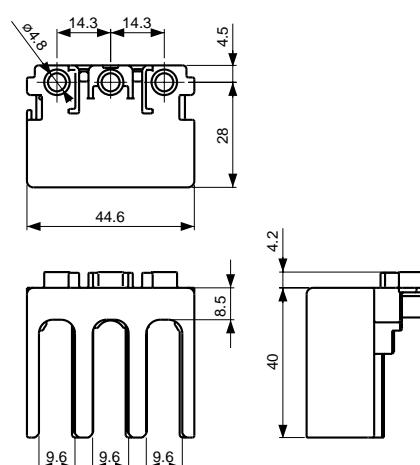


• MMS with long terminal cover

MMS + long terminal cover



Long terminal cover

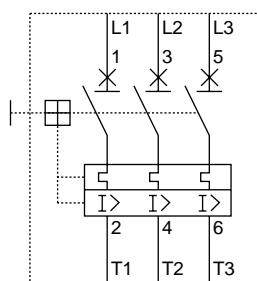


DUO series Manual Motor Starters

Wiring diagrams

■ Wiring diagrams

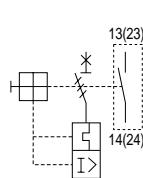
• MMS



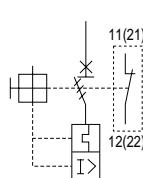
• Auxiliary contact blocks

Front mounting

BZ0WIA

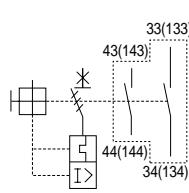


BZ0WIB

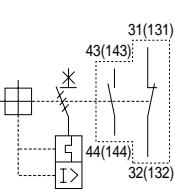


Side mounting

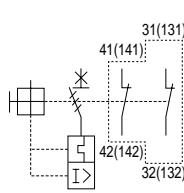
BZ0WUAAL



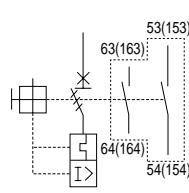
BZ0WUABL



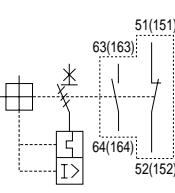
BZ0WUBBL



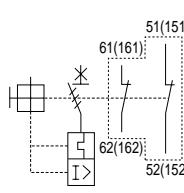
BZ0WUAAR



BZ0WUABR

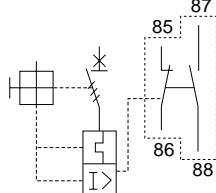


BZ0WUBBR



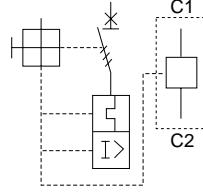
• Short-circuit alarm contact blocks

BZ0TKUAB



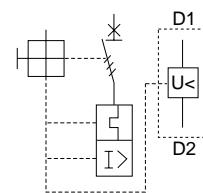
• Shunt trip devices

BZ0F



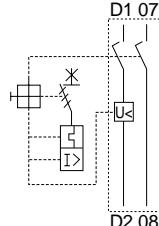
• Undervoltage trip devices

BZ0R



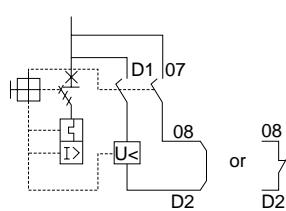
• Undervoltage trip devices with early make contacts

BZ0R



There may be no trip indication and no opening of the auxiliary contact even though the MMS is tripped due to short-circuit, overcurrent, or phase-loss.

External connection



In addition to the functions of the undervoltage trip device, this device completely opens the main circuit and control circuit when the MMS is turned OFF. However, when the MMS is tripped by a drop in the control circuit voltage, it must be reset.

■ Standard operating conditions

Ambient temperature	Operating: -5 to +55°C Storage: -40 to +65°C	No sudden temperature changes resulting in condensation or icing.
Humidity	45 to 85%RH	
Altitude	2000m or lower	
Atmosphere	No excessive dust, smoke, corrosive gases, flammable gases, steam or salt.	
Vibration	10 to 55Hz 15m/s ²	No abnormal shock or vibration
Shock	50m/s ²	

■ Mountings

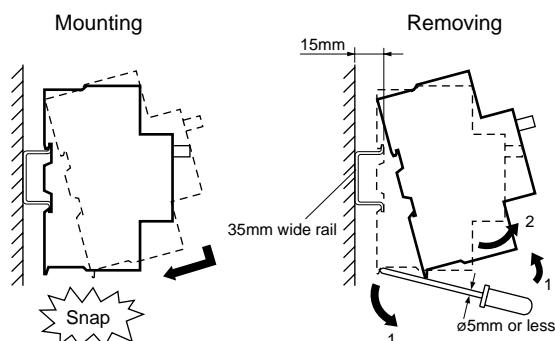
• Rail mounting

The MMS can be mounted to a 35mm top hat rail. Secure the rail with screws at mounting pitch of less than 400mm for the BM3R type and less than 300mm for the BM3V type.

Applicable rail:

Use a 15mm-high TH35-15 rail conforming to EN-50022 and IEC715.

The standard rail mounting direction is horizontal. When using the MMS on a vertically mounted rail, use FUJI end clamp kits.

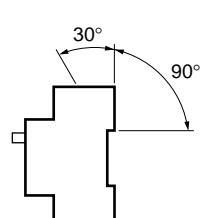
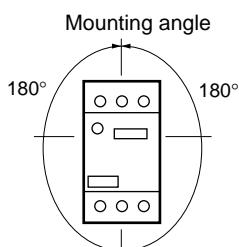
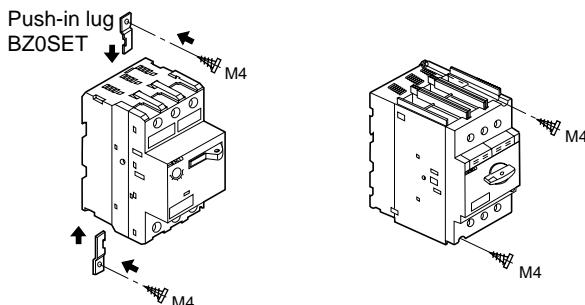


• Screw mounting

The separately sold push-in lug (BZ0SET) is required for screw mounting the BM3R frame. The BM3V frame can be screw mounted directly to the panel.

BM3RSB, RSBK
BM3RHB, RHBK

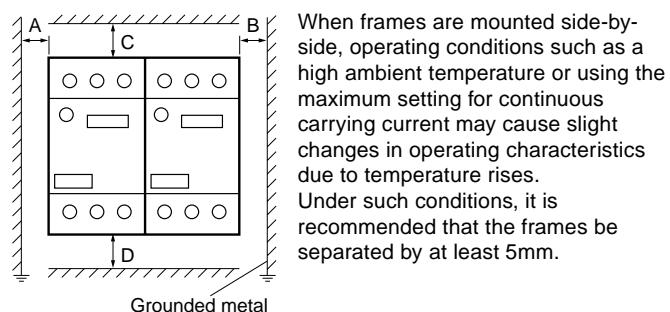
BM3VSB, VSBK
BM3VHB, VHKB



■ Arc space

The arc space required when mounting is shown in the table below.

Type	Rated operational voltage Ue (V)	Min. distance to grounded metal (mm)	
		A, B	C, D
BM3RS	Up to 460	15	20
	500	15	30
	Up to 690	40	40
BM3RH	Up to 500	15	30
	Up to 690	40	50
BM3V	Up to 500	15	40
	Up to 690	40	50



■ Wirings

While pressing the wire with a screwdriver, tighten the screw to the specified tightening torque.

Type	BM3R	BM3V	BZ0 Accessories
Solid wire (mm)	ø1.6 to 2.6	ø1.6 to 2.6	ø1 to 1.6
Stranded wire (mm ²)	Single-wire 1 to 10	1 to 25	0.5 to 2.5
	2-wire 1 to 6	1 to 16	0.5 to 2.5
AWG	Single-wire 18 to 8	18 to 4	18 to 14
	2-wire 18 to 10	18 to 4	18 to 14
Sheath stripping length (mm)	Approx.10	Approx.13	Approx.10
Terminal screw	Pan head screw (PZ2) M4	Pan head screw (PZ2) M6	Pan head screw (PZ2) M3.5
Tightening torque (N·m)	2	4	0.8

Note: There is no need for a crimp terminal or any other terminal on the end of the connection wire.

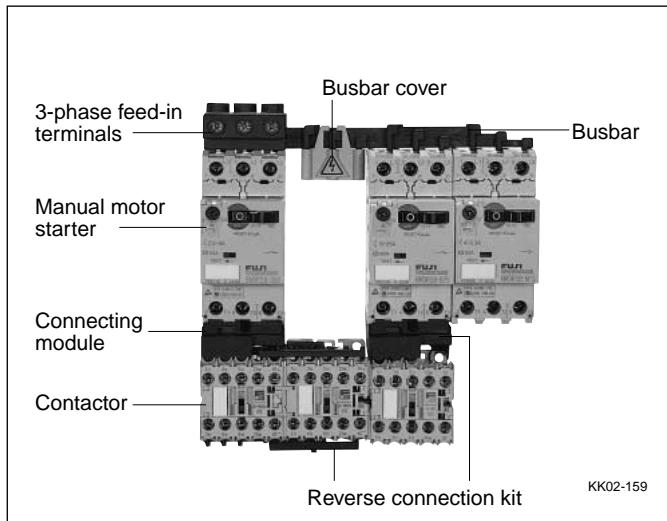
DUO series Manual Motor Starters

Busbar system

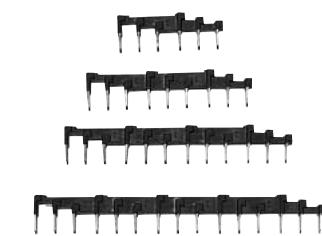
Busbar system

■ Features

- The busbar system reduces wiring time and saves floorspace.
- The busbar makes it easy to power from 2 to 5 manual motor starters – with no wiring needed.
- The 3-phase feed-in terminals are used to connect the wire for the power supply circuit.
- The busbar cover guards against accidental touching of non-connected busbar terminals (charged parts).



■ Types and ratings

Description	Used with	Specification	Type	Mass (g)
Busbar  KK02-164	BM3R	Continuous current: 64A max. Pin connection *	2-BZ0BR02A 3-BZ0BR03A 4-BZ0BR04A 5-BZ0BR05A	30 50 70 90
	BM3R+1-external accessory, 9mm wide		2-BZ0BR12A 3-BZ0BR13A 4-BZ0BR14A 5-BZ0BR15A	30 55 80 105
	BM3R+2-external accessory, 9mm wide or BM3R+1-external accessory, 18mm wide	Continuous current: 64A max. Fork connection	2-BZ0BR22A 3-BZ0BR24A	45 100
	BM3V	Continuous current: 126A max. Pin connection	2-BZ0BV02A 3-BZ0BV03A 4-BZ0BV04A	140 240 340
	BM3V+1-external accessory, 9mm wide		2-BZ0BV12A 3-BZ0BV13A 4-BZ0BV14A	150 270 380
	BM3V+2-external accessory, 9mm wide or BM3V+1-external accessory, 18mm wide		2-BZ0BV22A 3-BZ0BV24A	165 425
3-phase feed-in terminal 	BM3R	Continuous current: 64A max. Applicable cable size: 25mm ² max.	BZ0BFRA	40
	BM3V	Continuous current: 126A max. Applicable cable size: 50mm ² max.	BZ0BFVA	170
Busbar cover 	BZ0BR	For pin connection For fork connection	BZ0BCRA BZ0BCRB	10 5
	BZ0BV	For pin connection	BZ0BCVA	5

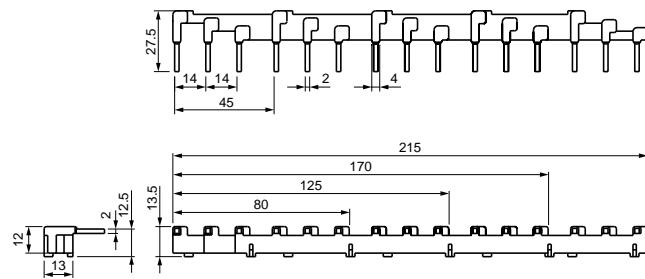
Notes: • When three or more busbar are used, a gap of 6mm will occur between the MMS at the connector point.

* Maximum number of MMS that can be mounted side by side using the two busbar (ex. BZ0BR05A × 2)

■ Dimensions, mm

• For BM3R

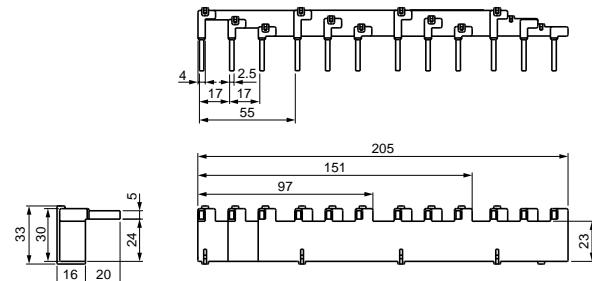
BZ0BR0 Without external accessory



BZ0BR02A: 80mm
BZ0BR03A: 125mm
BZ0BR04A: 170mm
BZ0BR05A: 215mm

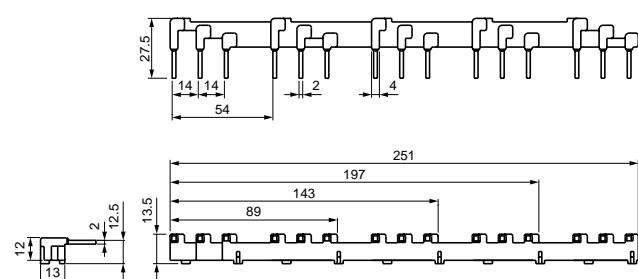
• For BM3V

BZ0BV0 Without external accessory



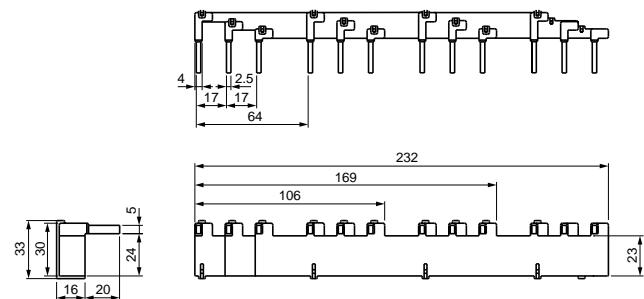
BZ0BV02A: 97mm
BZ0BV03A: 151mm
BZ0BV04A: 205mm

BZ0BR1 With 1-external accessory



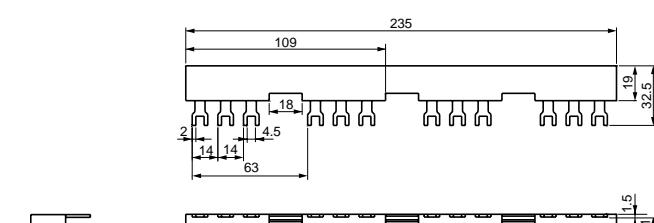
BZ0BR12A: 89mm
BZ0BR13A: 143mm
BZ0BR14A: 197mm
BZ0BR15A: 251mm

BZ0BV1 With 1-external accessory, 9mm wide



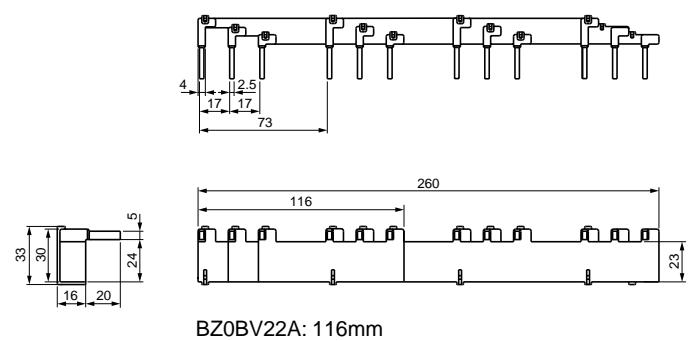
BZ0BV12A: 106mm
BZ0BV13A: 169mm
BZ0BV14A: 232mm

BZ0BR2 With 2-external accessory, 9mm wide
With 1-external accessory, 18mm wide



BZ0BR22A: 109mm
BZ0BR24A: 235mm

BZ0BV2 With 2-external accessory, 9mm wide
With 1-external accessory, 18mm wide



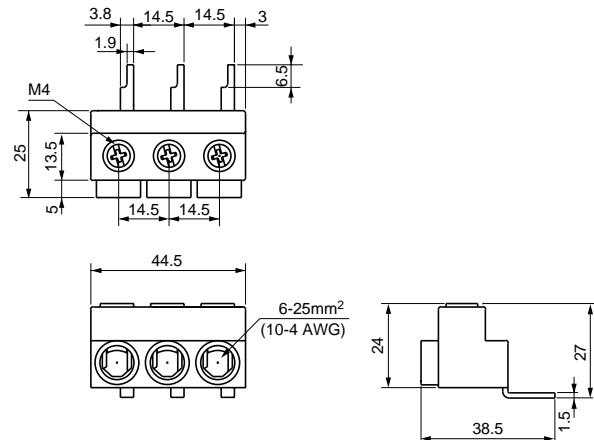
BZ0BV22A: 116mm
BZ0BV24A: 260mm

DUO series Manual Motor Starters

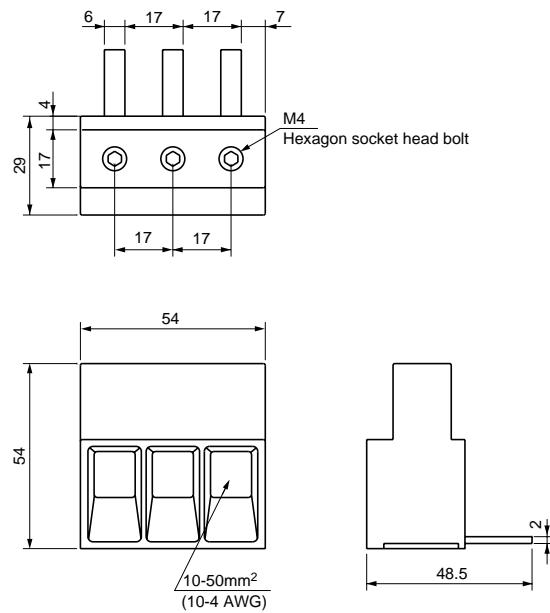
Busbar system

■ Dimensions, mm

- 3-phase feed-in terminals
- BZ0BFRA



BZ0BFVA

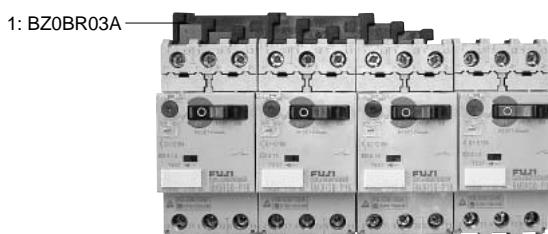


■ Busbar connection

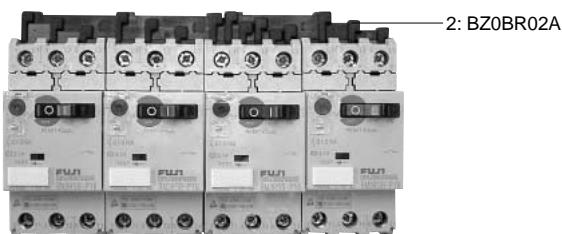
• For BM3R

Example of two pin-connection busbars + 3-phase feed-in terminal

(1) Insert the busbar 1 in the left side of MMS terminal screw.



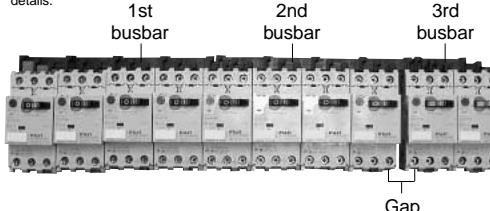
(2) Insert the busbar 2 in the right side of MMS terminal screw.



(3) Attach the 3-phase feed-in terminal (BZ0BFRA) to the MMS from which the busbar has been inserted in the right side of terminal screw. (The mounting position of 3-phase feed-in terminal is same too even if one busbar is to be attached.)



Note: When three or more busbars are used, a gap of 6mm will occur as shown below. Please ask FUJI for details.



Example of two fork-connection busbars + 3-phase feed-in terminal



Note: When three or more busbars are to be connected, attach them on MMS, piling up and down as well as two busbars.

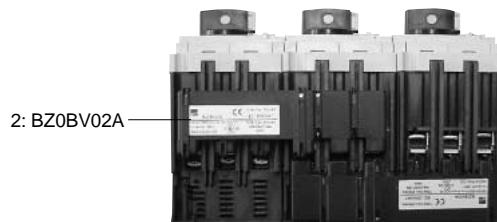
• For BM3V

Example of two busbars + 3-phase feed-in terminal

(1) Insert the busbar 1 in the lower side of MMS terminal plate.



(2) Insert the busbar 2 in the upper side of MMS terminal plate.



(3) Attach the 3-phase feed-in terminal (BZ0BFVA) to the MMS from which the busbar has been inserted in the lower side of terminal plate. (The mounting position of 3-phase feed-in terminal is same too even if one busbar is to be attached.)



Note: When three or more busbars are to be connected, insert 3rd busbar or later up and down of the terminal plate alternately.
(The MMSs are capable of side-by-side mounting.)

DUO series Manual Motor Starters Enclosures

Enclosures

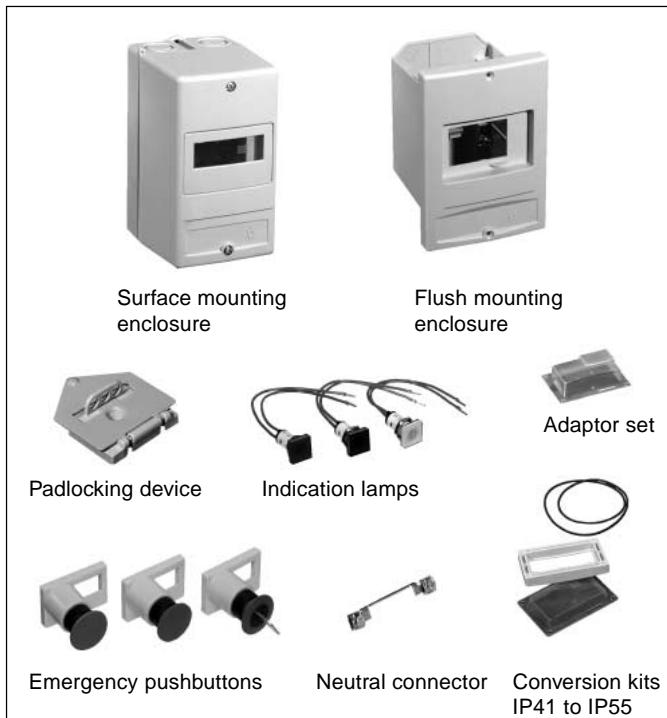
■ Features

- Accommodates a variety of manual motor starters (BM3RSB-P16 to 025). Put the manual motor starter inside an enclosure for use in harsh environments. Surface mounting and flush mounting types available.
 - IP41 and IP55 enclosure protection degree available
 - Manual motor starters (BM3RSB-P16 to 025) equipped with internal accessories and the following external accessories can be used inside an enclosure.
- Left side: One auxiliary contact block or one auxiliary/ alarm contact block
- Right side: One shunt trip device or one undervoltage trip device
- A wide variety of enclosure accessories are available. Padlocking device, emergency mushroom pushbutton, conversion kit, and indicator lamps

■ Types and ratings

Enclosures for BM3RSB-P16 to 025

Mounting	Specification	Type	Mass (g)
Surface	IP41	BZ0CSLA	320
	IP55 (with conversion kit)	BZ0CSLB	340
Flush	IP41	BZ0CFLA	240
	IP55 (with conversion kit)	BZ0CFLB	260



Accessories for enclosures

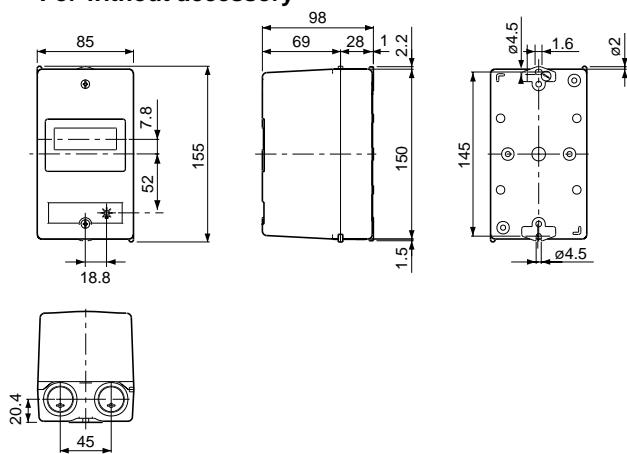
Description	Specification	Type	Mass (g)
Padlocking device	OFF locking possible using up to three padlocks with a 5 to 8mm shackle diameter.	BZ0CKA	90
Emergency stop pushbutton	Momentary Push-lock turn reset Key operated	BZ0CPM BZ0CPL BZ0CPK	55 55 90
Conversion kit	Converts IP41 to IP55	BZ0CCA	25
Adaptor set	For BM3RS + undervoltage trip device with auxiliary contact.	BZ0CUA	20
Neutral connector	Used inside the enclosure for neutral and ground connection.	BZ0CNA	10
Indication lamp	Green, 100–120V AC Green, 200–240V AC Green, 380–440V AC Green, 480–500V AC Green, 500–600V AC Red, 100–120V AC Red, 200–240V AC Red, 380–440V AC Red, 480–500V AC Red, 500–600V AC White, 100–120V AC White, 200–240V AC White, 380–440V AC White, 480–500V AC White, 500–600V AC	BZ0CLGA BZ0CLGB BZ0CLGC BZ0CLGD BZ0CLGE BZ0CLRA BZ0CLRB BZ0CLRC BZ0CLRD BZ0CLRE BZ0CLCA BZ0CLCB BZ0CLCC BZ0CLCD BZ0CLCE	15 15 15 15 15 15 15 15 15 15 15 15 15 15 15

Notes: • The padlocking device cannot be used together with the emergency stop pushbutton or undervoltage trip device with early make contact Re.
• The emergency stop pushbutton cannot be used together with the undervoltage trip device with early make contact Re.

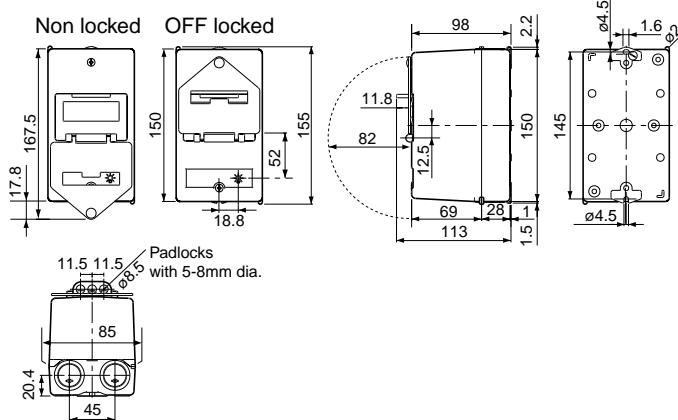
■ Dimensions, mm

• Surface mounting

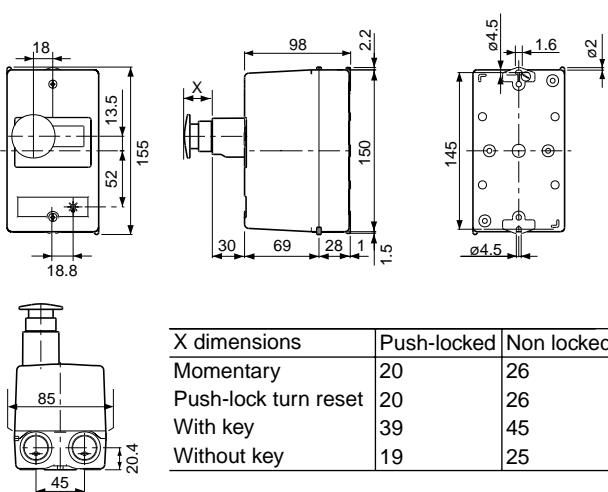
For without accessory



For with padlocking device

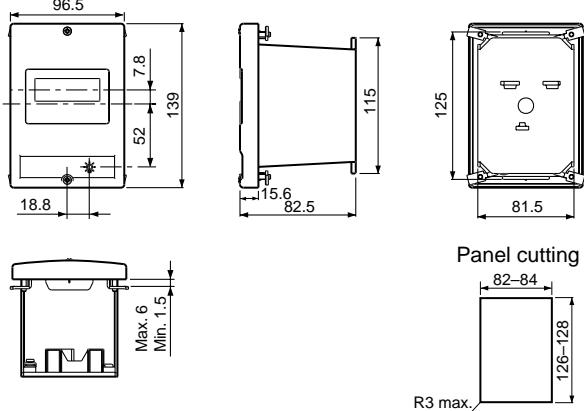


For with emergency pushbutton

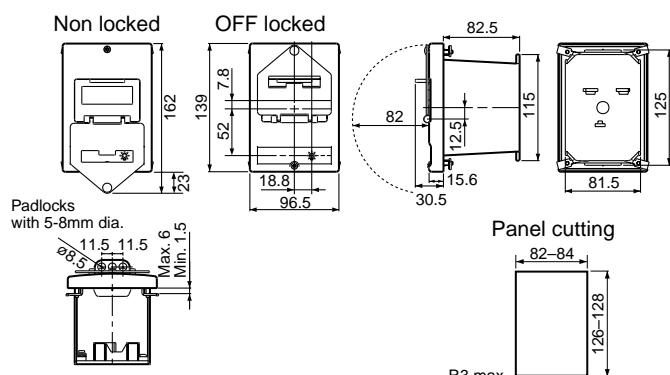


• Flush mounting

For without accessory



For with padlocking device



For with emergency pushbutton

